

SOUTH PRODUCTION NOTES

Jan 9, 2016
Saturday Shift Notes

BASF EMPLOYEES

47 Last Recordable

102 Last Lost time

SAFETY Notes: Check the walkways for ice and treat with icemelt. Some slippery spots have been found around the site, especially near roof gutter downspouts. Sly scrubber water autofill is not working – top off manually as needed – WOW.

Title V Notes: Trimer – Trimer is on ORP. The Chem tank probe has been replaced. See your Group Leader if you have any questions.
CTO – is still in manual, continue to stay above 25% SP or it will kick out

#1 MED / D 0713:

Kirk believes he has remedied the powder room issues. Ran on 2nd shift with no issues. Continue running.

Material was still wet so the dryer was slowed down on midnights – continue to monitor.

Do not increase the speed on the extruder to above 60 hz until IMC can correct the issue. Still need low level probe on miners installed, but is not needed for this product.

#1 RC / Clean for D 0713:

Feed is off but start back up when Pfaudler reaches 250 deg.

MUST FEED BAGS IN BATCH ORDER

#2 MED line / Styrene next:

See Justin's e-mail on GL-Stock's desk for final cleanup instructions.

Installed auger #28. Auger #13 is on the floor behind #2 extruder and can be used next when we need a change out about 100,000# into the run.

#2 RC/ Styrene next:

Continue cleaning per the cleanup sheet in Control Room.

Partial bag of Selexorb removed from bag-off station.

#3 MED line / AL 3945:

Continue making batches and let engineering know if there are any issues.

Please keep a close eye on the ammonia and nitric additions.

#3 RC / AL-3945:

Feed off. Waiting to build up feed to restart.

#4 RC / Cu-0226:

Holding for more material.

There is one bag of the next size material that has been repacked and is staged by #4 RC. Hold this bag until we start up the next run.

#5 RC / Catoxid:

Continue feeding. Notify GL with any dusting issues.

#6 RC & Dryer / Cleaning:

We need to finish up the cleaning on 6 so that we can get it started this weekend.

Follow cleaning sheet and let GL's know if there are any issues. We are doing a wet clean up due to previous contamination issues and dryer belt plugging.

The suction gauge was recalibrated. It is currently reading .07. Keep an eye on the suction. The suction/syntron cutoff in the control room was changed to -.10 in order to compensate for the change.

West Pfaudler / D 4601

1st impreg is done and drying was started at the end of afternoon shift.

When 250 degree mark is reached switch #1 to the trimmer and start Calcining material. When switching over keep an eye on the suction on the Pfaudler so that we don't lose suction to the Pfaudler.

East Pfaudler/ Cleaning:

Not making the partial batch.

We will start up the Next material on Saturday. Bodmann to drop off MOD on Monday.

6 Tank: Tank empty

Valve fixed. There was a screen and band clamp in the valve.

7 Tank: D-0226 Solution

Pumped out the solution in this tank. We have 2 totes worth on the 2nd floor to be used in the next run.

National Dryer / D-5206.

Schirmer finished soda blasting. Hold for next product.

PK Blender / Catoxid

Engineering wants to try pumping in 50 # of solution before starting to spin the PK to determine if this will help the dusting problem. Make one batch and then hold.

Use Cardboard sleeves for all bags. All bags are to be only filled $\frac{3}{4}$ full to prevent overfilling and spills. Please do not use water to seal caps or end seals. If we have issues with the blender leaking stop production and we will address the issues.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank. Gauge should be set at 3.5 and 4.25

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / AI 5645:

Done with testing do not need to staff

Tower 6 / AI 5645:

Done with testing do not need to staff.

Repacking in screening room:

North Screener / DPT-0101:

Cleaning??

South Screener / DPT-0101:

Cleaning??

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

See Mark Goodman's e-mail about prep for start up.

TK #4 / Cu 2508:

Screener is functioning. Continue on.

Inspected loading method and operators should not be stabbing material to try to break up. They need to take shallower scoops and the material will scoop fine.

Milling V 2046: N/A

Harrop Kiln / AI 3920:

Kiln cooling blower has been taken apart and will be put back together on Saturday morning. We can light up the kiln then.

We will continue to change out saggars and clean up the cars.

Building 27 Belt Filter:

Down for the weekend. Plan to start back up on Monday.

WOW for leaking vacuum pump.

Priorities:

#1 Med line and Calciner – We have ART coming out in a week and we must be done with the current run. If any issues come up- contact your GL or Engineer immediately.

#6 Dryer/Calciner cleaning- We need to start up 6 asap. Continue with cleaning. East Pfaudler- we will be starting batches on Saturday afternoon.

#2 MED line- We need to finish the last of Justin's instructions so that we are ready to start on Monday.